

**Amendments to the Specification**

Please replace the paragraph beginning on page 12, line 7, with the following rewritten paragraph:

The blank 55 is held in position on the re-orientatable holder 50 by a disc 56 which is in two parts and has a central hole (formed from a semi-circular hole in each part). The two parts of the disc 55 56 are attached by screws which allow a variability in the size of a blank 54 55 to be accommodated. Alternatively the disc 56 may be one piece, which has a slot and central hole to accommodate the blank, the disc being clamped by a screw.

Please replace the paragraph beginning on page 13, line 19, with the following rewritten paragraph:

Fig 6 shows an indexable device 70 comprising a circular base portion 73 with a plurality of ball bearings 74 disposed circumferentially around it. In between each ball bearing is a gap 76 75 which is approximately v-shaped. At the centre of the base portion 73, is a magnet 77 used to urge the re-orientatable device into position. A re-orientatable device 71 is a cube having on at least two faces 72a,b three radially spaced apart ball bearings 76 which describe a circle having substantially the same diameter as the plurality of ball bearings 74 in the base 73. The three radially spaced ball bearings 76 are spaced 120° apart and adapted to sit in the v-shaped gaps 75 formed between the plurality of ball bearings 74. This provides a number of different orientations in which the re-orientatable device may be located.